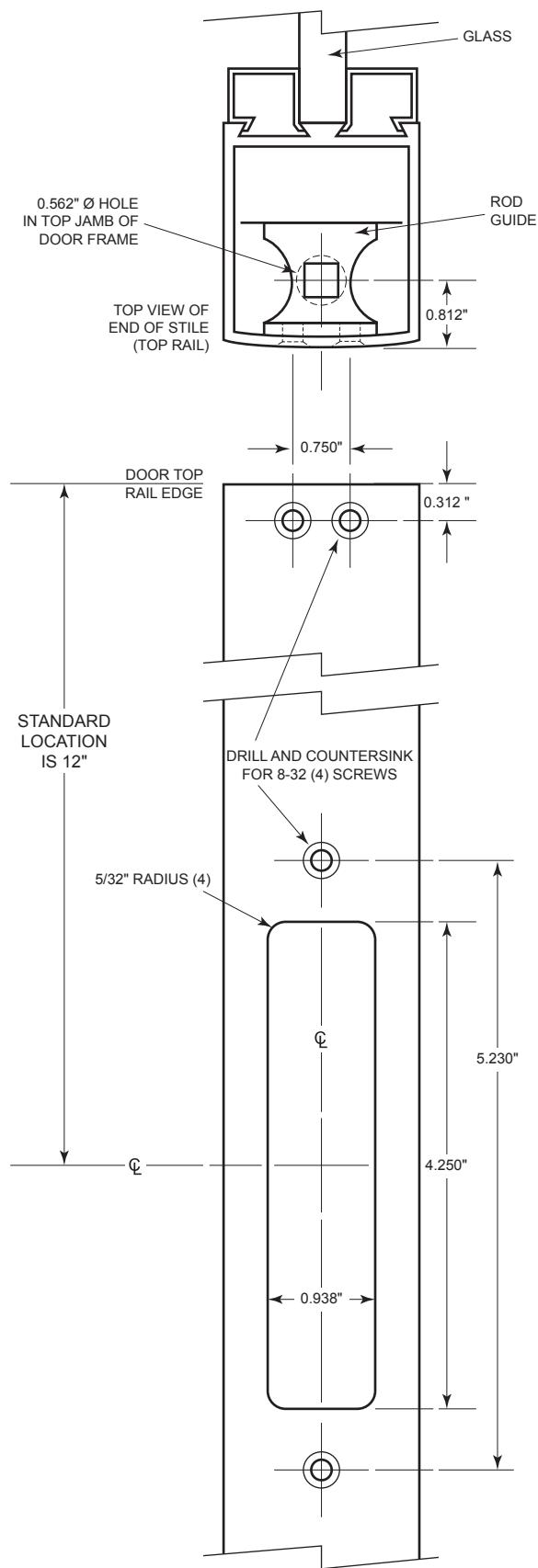


# DC860 MANUAL EXTENSION FLUSH BOLT

## INSTALLATION INSTRUCTIONS / DOOR PREPARATION



NOTE: For use on aluminum door and frame

1. Cut opening on the face of the door stile as shown.
2. Drill and countersink for 8-32 screws (4) as shown.
3. Install rod guide on door top rail (stile edge) using 8-32 x 1/2" (2) flat head machine screws.
4. Install DC860 flush bolt using 8-32 x 1/2" (2) oval head (Phillips) undercut machine screws.
5. Locate bolt strike hole position on door frame top jamb and drill a 9/16" diameter hole, 1" deep.
6. Adjust rod length until the rod's plastic bolt is just below the door's top rail edge with bolt retracted. The plastic bolt should engage with the hole (strike) in frame's top jamb when bolt is extended.
7. Secure rod to flush bolt body with locknut.