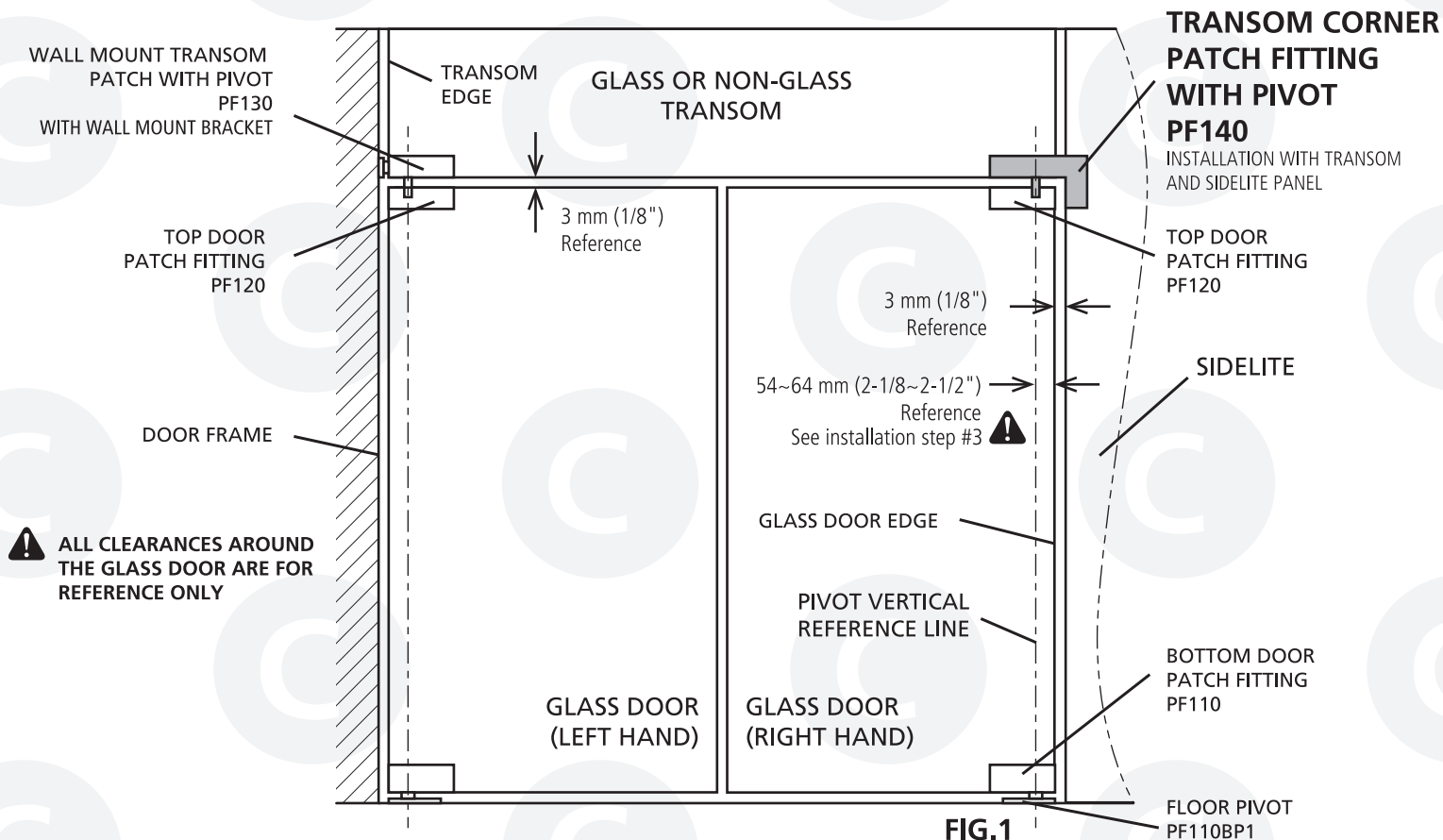


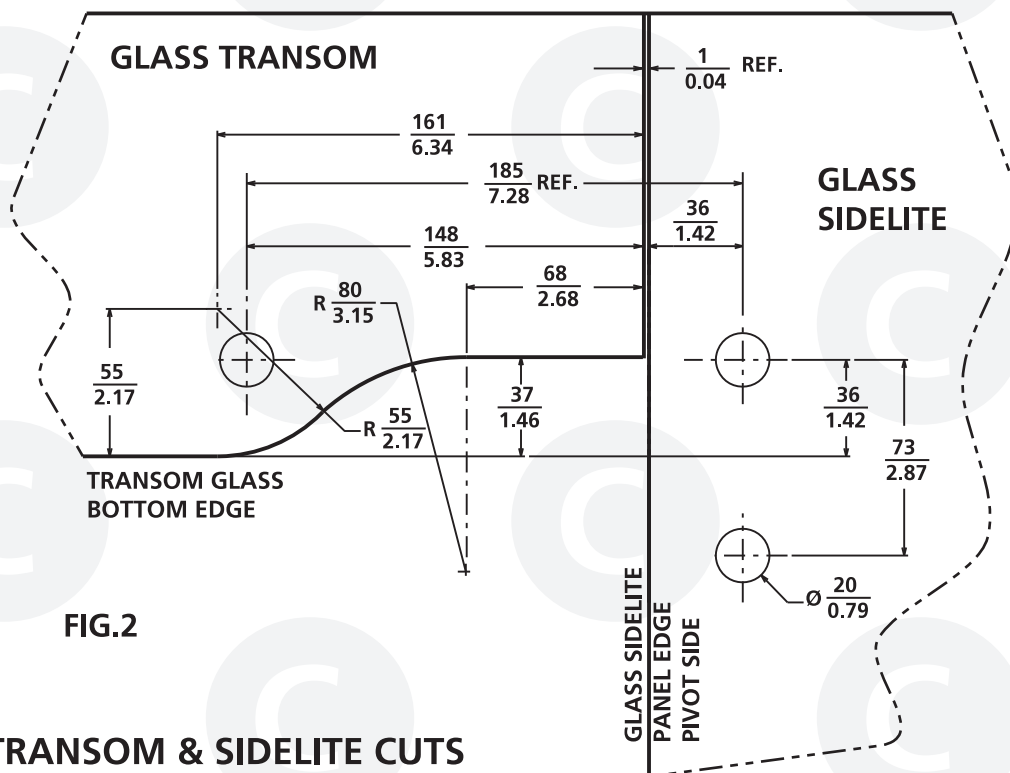
PF140 TRANSOM CORNER PATCH FITTING WITH PIVOT INSTALLATION INSTRUCTIONS

DOOR THICKNESS: 8 mm to 12.7 mm (5/16" to 1/2")
DOOR WIDTH: MAX. 1000 mm (39-3/8")
DOOR WEIGHT: MAX. 100 kg (220 lbs)



DIMENSIONS : $\frac{\text{mm}}{\text{INCH (ref.)}}$

⚠ DRAWING NOT TO SCALE
DO NOT USE AS TEMPLATE



GLASS TRANSOM & SIDELITE CUTS

PF140 TRANSOM CORNER PATCH FITTING WITH PIVOT INSTALLATION INSTRUCTIONS

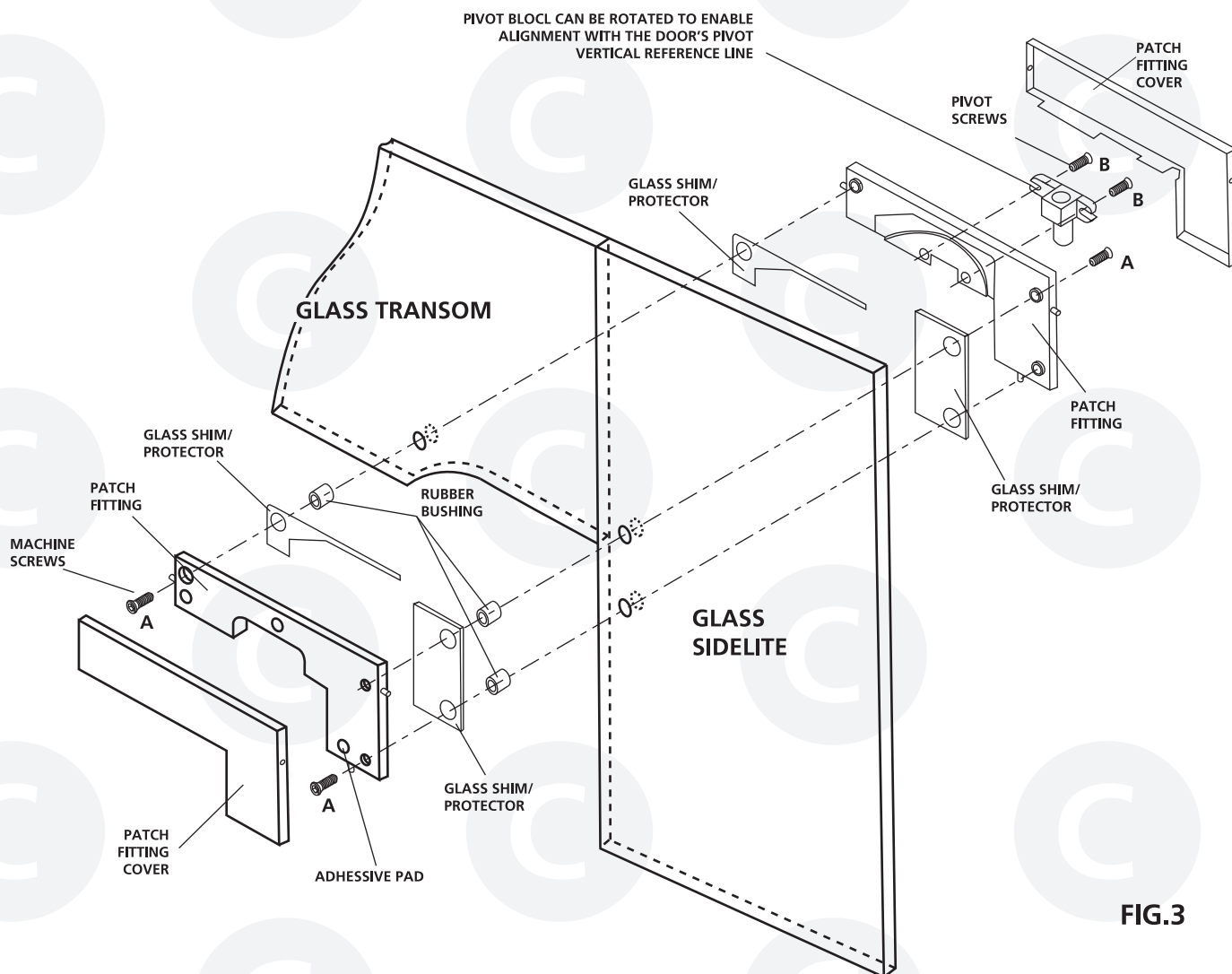


FIG.3

! PF140 transom corner patch fitting is used in conjunction with top door patch fitting PF120

INSTALLATION INSTRUCTIONS:

1. Prepare and make cuts on the glass transom and sidelite panels (refer to the dimensions supplied in fig.2)
2. Insert the rubber bushings into the glass holes and temporarily attach the PF140 corner patch pivot to the transom and sidelite panels as indicated in Figure 3.
3. Position pivot block so that the pivot lines-up with the patch fitting on the door (with the door properly levelled). Secure the pivot block with two pivot screws (B). Adjust or reverse the pivot block if required in order to obtain the required pivot distance between 54~64 mm (see figure 1). Ensure pivot block is secured.
4. Use shims to accomodate glass panel thickness and secure with three machine screws (A).
! There must be no direct contact between any metal part of the patch fitting and the glass.
5. Ensure that the corner pivot aligns vertically with the door top pivot and the door bottom pivot. If required, adjust pivot block and secure it in place with the pivot block's pivot screws (B).
6. Install patch fitting covers.