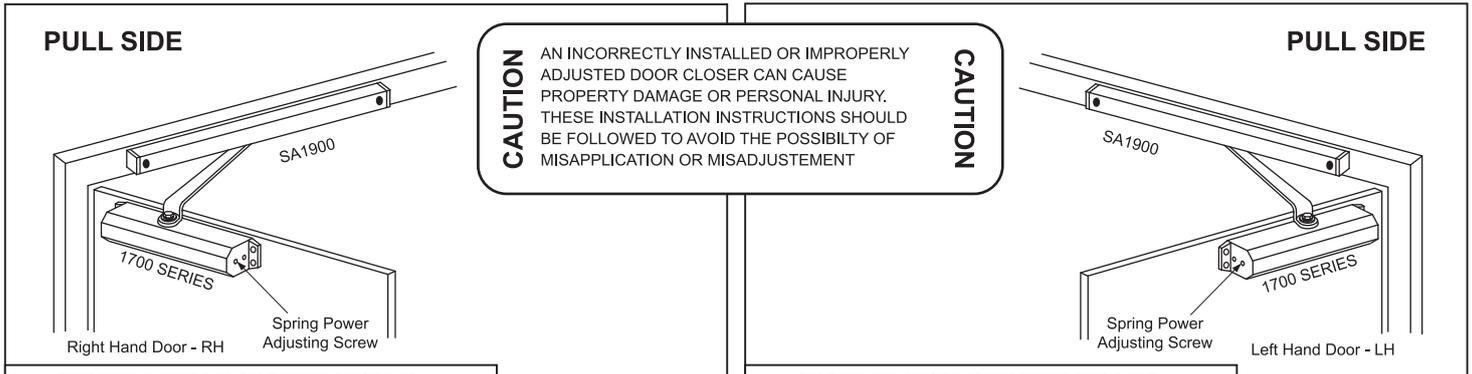


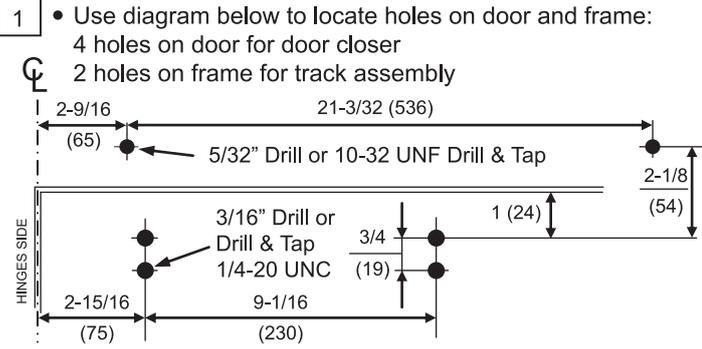
# DOREX® Installation Instructions

## 1700 SERIES DOOR CLOSER WITH SLIDE TRACK ARM (SA1900)

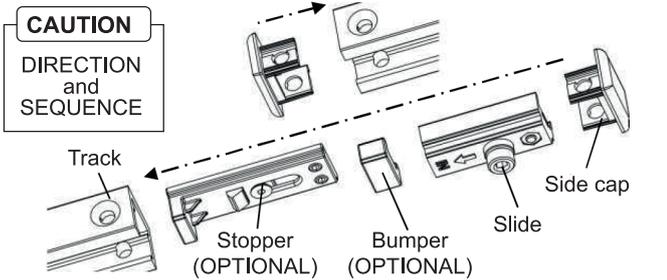
### STANDARD (145°)



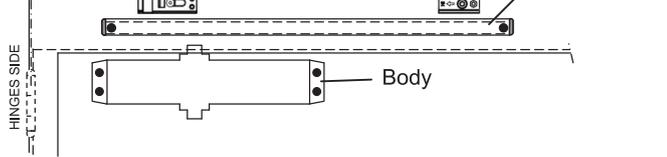
#### ★ INSTALLATION INSTRUCTIONS



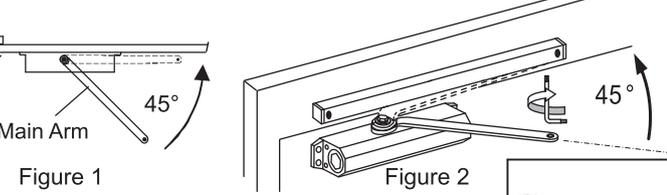
- 2 • Hold-Open: Slide, Bumper, Stopper, Side cap in to the track.  
• Non Hold-Open: Slide, Side cap in to the track.



- 3 • Install the body on the door.  
• Install the track assembly on the frame.

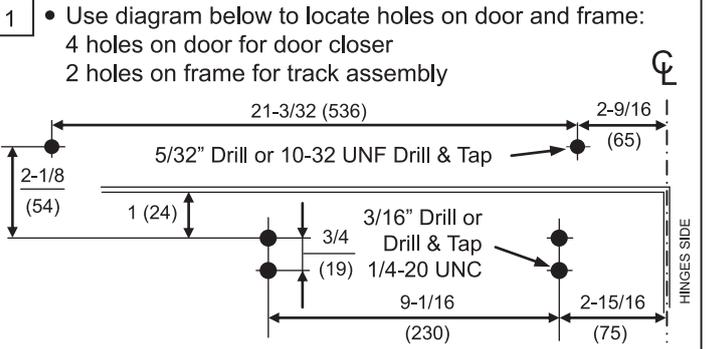


- 4 • Install main arm to pinion shaft of door closer, see Figure 1.  
• Rotate the main arm and attach to the slider, see Figure 2

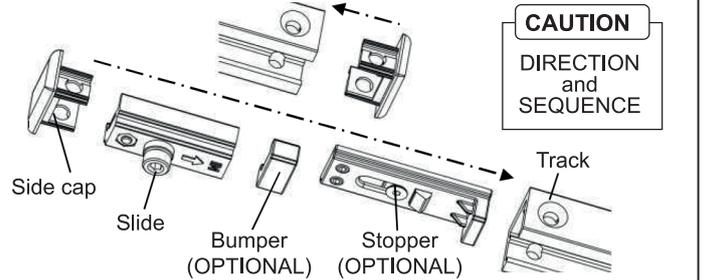


- 5 • Adjust Hold-Open angle (if applicable)  
• Adjust door closer power and speed as per door closer instructions  
• Install cover to the body.

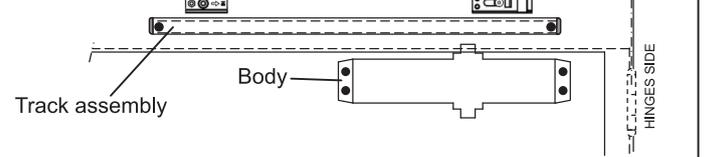
#### ★ INSTALLATION INSTRUCTIONS



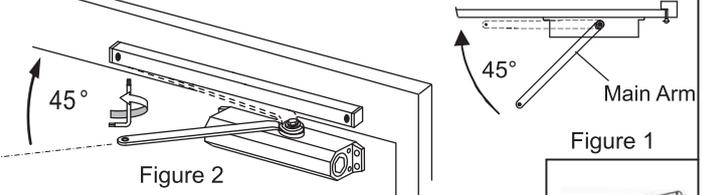
- 2 • Hold-Open: Slide, Bumper, Stopper, Side cap in to the track.  
• Non Hold-Open: Slide, Side cap in to the track.



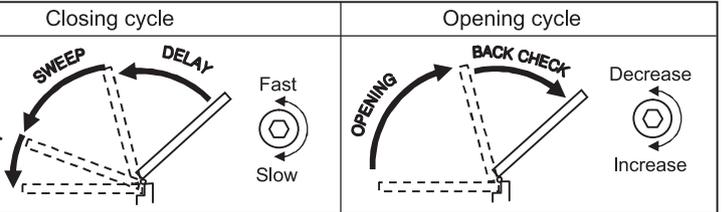
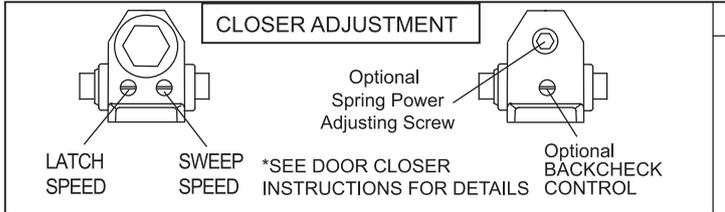
- 3 • Install the body on the door.  
• Install the track assembly on the frame.



- 4 • Install main arm to pinion shaft of door closer, see Figure 1.  
• Rotate the main arm and attach the slider, see Figure 2



- 5 • Adjust Hold-Open angle (if applicable)  
• Adjust door closer power and speed as per door closer instructions  
• Install cover to the body.

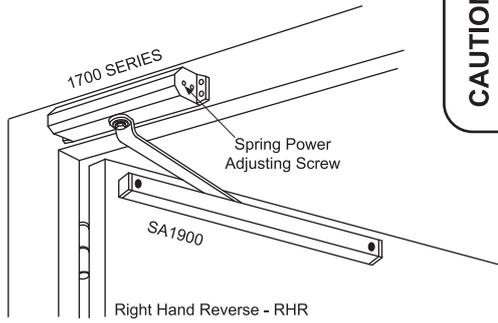


# DOREX® Installation Instructions

## 1700 SERIES DOOR CLOSER WITH SLIDE TRACK ARM (SA1900)

### TOP JAMB (120°)

PUSH SIDE



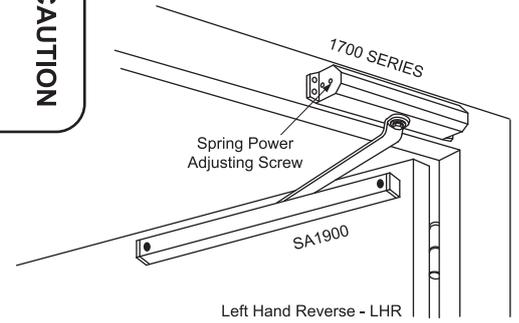
Right Hand Reverse - RHR

**CAUTION**

AN INCORRECTLY INSTALLED OR IMPROPERLY ADJUSTED DOOR CLOSER CAN CAUSE PROPERTY DAMAGE OR PERSONAL INJURY. THESE INSTALLATION INSTRUCTIONS SHOULD BE FOLLOWED TO AVOID THE POSSIBILITY OF MISAPPLICATION OR MISADJUSTMENT

**CAUTION**

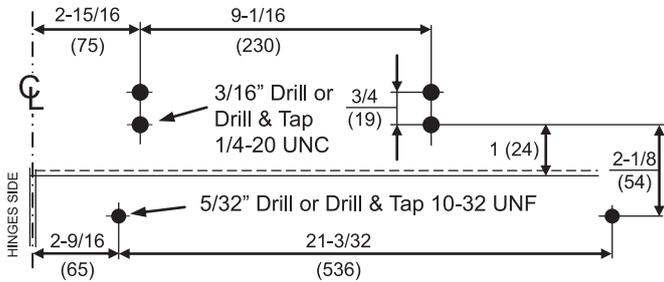
PUSH SIDE



Left Hand Reverse - LHR

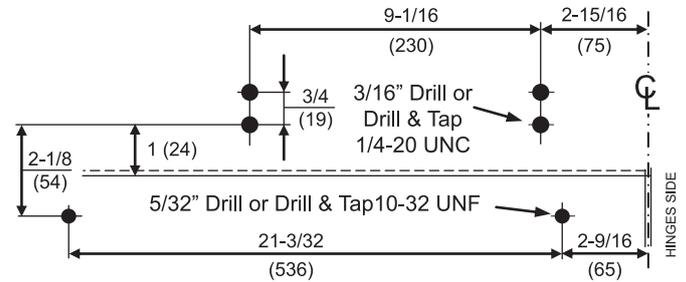
#### ★ INSTALLATION INSTRUCTIONS

- 1 • Use diagram below to locate holes on door and frame:  
4 holes on frame for door closer  
2 holes on door for track assembly

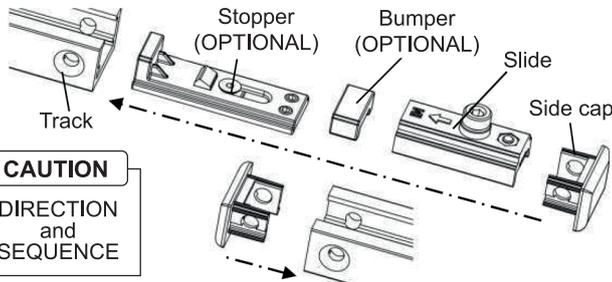


#### ★ INSTALLATION INSTRUCTIONS

- 1 • Use diagram below to locate holes on door and frame:  
4 holes on frame for door closer  
2 holes on door for track assembly

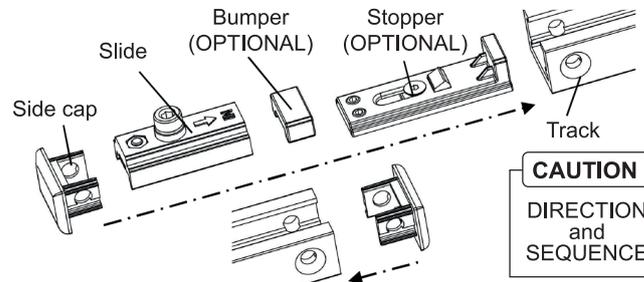


- 2 • Hold-Open: Slide, Bumper, Stopper, Side cap in to the track.  
• Non Hold-Open: Slide, Side cap in to the track.



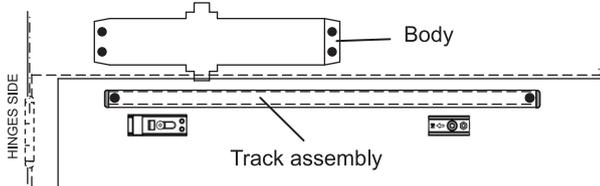
**CAUTION**  
DIRECTION and SEQUENCE

- 2 • Hold-Open: Slide, Bumper, Stopper, Side cap in to the track.  
• Non Hold-Open: Slide, Side cap in to the track.

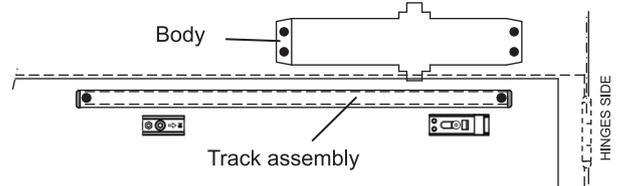


**CAUTION**  
DIRECTION and SEQUENCE

- 3 • Install the body to the frame  
Install the track assembly to the door.



- 3 • Install the body to the frame  
Install the track assembly to the door.



- 4 • Install main arm to pinion shaft of door closer, see Figure 1.  
• Rotate the main arm and attach the slider, see Figure 2

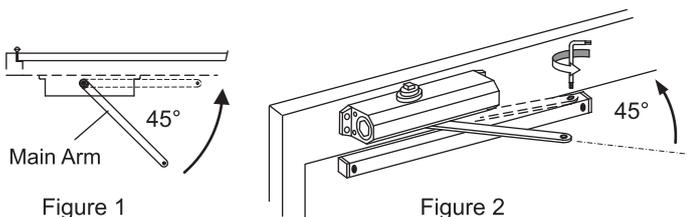


Figure 1

Figure 2

- 4 • Install main arm to pinion shaft of door closer, see Figure 1.  
• Rotate the main arm and attach the slider, see Figure 2

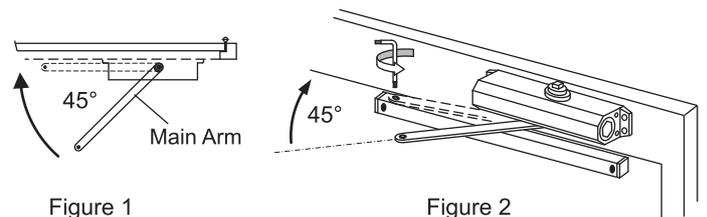
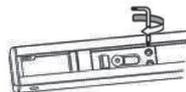


Figure 1

Figure 2

- 5 • Adjust Hold-Open angle (if applicable)  
• Adjust door closer power and speed as per door closer instructions  
• Install cover to the body.



\* See back page for closer adjustment.

- 5 • Adjust Hold-Open angle (if applicable)  
• Adjust door closer power and speed as per door closer instructions  
• Install cover to the body.



\* See back page for closer adjustment.